Apoxie Sculpt - all colours Part B Barnes Products P/L

Chemwatch: 5245-33 Version No: 4.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: **30/11/2021** Print Date: **21/03/2022** S.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier		
Product name	Apoxie Sculpt - all colours Part B	
Chemical Name	Not Applicable	
Synonyms	Aves Apoxie Sculpt	
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains tall oil/ triethylenetetramine polyamides)	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Modelling compounds.
Relevant identified uses	Use according to manufacturer's directions.

Details of the supplier of the safety data sheet

Registered company name	Barnes Products P/L	
Address	5 Greenhills Avenue Moorebank NSW 2170 Australia	
Telephone	+61 2 9793 7555	
Fax	+61 2 9793 7091	
Website	http://www.barnes.com.au/	
Email	Email sales@barnes.com.au	

Emergency telephone number

	Association / Organisation	Barnes Products Pty Ltd	
	Emergency telephone numbers	+61 2 9793 7555 Business Hours	
Other emergency telephone numbers Poisons Information Centre 13 1126 after hours			

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings

	Min	Max	
Flammability	1		
Toxicity	2		0 = Minimum
Body Contact	3		1 = Low
Reactivity	1		2 = Moderate
Chronic	2		3 = High 4 = Extreme

Poisons Schedule	S5
Classification [1]	Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Acute Toxicity (Inhalation) Category 4, Sensitisation (Respiratory) Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Reproductive Toxicity Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Leaend:	1. Classified by Chemwatch: 2. Classification drawn from HCIS: 3. Classification drawn from Regulation (FU) No. 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)









Signal word

Dange

Chemwatch: 5245-33 Version No: 4.1

Page 2 of 14 Apoxie Sculpt - all colours Part B

Issue Date: **30/11/2021** Print Date: **21/03/2022**

Hazard statement(s)

H302	Harmful if swallowed.	
H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H318	Causes serious eye damage.	
H332	Harmful if inhaled.	
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
H335	May cause respiratory irritation.	
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.	
H411	Toxic to aquatic life with long lasting effects.	

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P261	Avoid breathing mist/vapours/spray.	
P271	P271 Use only outdoors or in a well-ventilated area.	
P280	Wear protective gloves, protective clothing, eye protection and face protection.	
P284	[In case of inadequate ventilation] wear respiratory protection.	
P264	P264 Wash all exposed external body areas thoroughly after handling.	
P270 Do not eat, drink or smoke when using this product.		

Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P308+P313	IF exposed or concerned: Get medical advice/ attention.	
P310	Immediately call a POISON CENTER/doctor/physician/first aider.	
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.	
P302+P352	2 IF ON SKIN: Wash with plenty of water.	
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.		

Precautionary statement(s) Storage

P405	Store locked up.	
P403+P233	Store in a well-ventilated place. Keep container tightly closed.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

mixtur 00		
CAS No	%[weight]	Name
14807-96-6	28-70	talc
68082-29-1	10-30	tall oil/ triethylenetetramine polyamides
112-24-3	2-3	triethylenetetramine
1318-59-8	0.7-3.5	chlorite
8042-47-5	0-3	white mineral oil (petroleum)
Not Available	balance	Ingredients determined not to be hazardous
Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Anne Classification drawn from C&L: * EU IOEL Vs available		

SECTION 4 First aid measures

Description of first aid measures

Eye Contact

If this product comes in contact with the eyes:

Immediately hold eyelids apart and flush the eye continuously with running water.

• Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.

- ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Chemwatch: 5245-33 Page 3 of 14 Issue Date: 30/11/2021
Version No: 4.1 Print Date: 21/03/2022

Apoxie Sculpt - all colours Part B

If skin contact occurs: Immediately remove all contaminated clothing, including footwear. **Skin Contact** Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. If fumes or combustion products are inhaled remove from contaminated area Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Inhalation Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. ► IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. For advice, contact a Poisons Information Centre or a doctor. Urgent hospital treatment is likely to be needed In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. Ingestion Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. NOTE: Wear a protective glove when inducing vomiting by mechanical means.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For exposures to quaternary ammonium compounds;

- For ingestion of concentrated solutions (10% or higher): Swallow promptly a large quantity of milk, egg whites / gelatin solution. If not readily available, a slurry of activated charcoal may be useful. Avoid alcohol. Because of probable mucosal damage omit gastric lavage and emetic drugs.
- For dilute solutions (2% or less): If little or no emesis appears spontaneously, administer syrup of Ipecac or perform gastric lavage.
- If hypotension becomes severe, institute measures against circulatory shock.
- If respiration laboured, administer oxygen and support breathing mechanically. Oropharyngeal airway may be inserted in absence of gag reflex. Epiglottic or laryngeal edema may necessitate a tracheotomy.
- Persistent convulsions may be controlled by cautious intravenous injection of diazepam or short-acting barbiturate drugs. [Gosselin et al, Clinical Toxicology of Commercial Products]

SECTION 5 Firefighting measures

Extinguishing media

- ► Foam.
- Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Advice for firefighters

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- Combustible.
- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent nutture of containers.

Heating may cause expansion or decomposition leading to violent rupture of containers.
 On combustion, may emit toxic fumes of carbon monoxide (CO).

May emit acrid smoke.
 Mists containing combustible materials may be explosive.

Fire/Explosion Hazard Combust

Combustion products include:

carbon dioxide (CO2) nitrogen oxides (NOx)

silicon dioxide (SiO2) other pyrolysis products typical of burning organic material.

CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.

HAZCHEM •3Z

TIAZOTILIN

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Chemwatch: 5245-33 Page 4 of 14 Issue Date: 30/11/2021 Version No: 4.1 Print Date: 21/03/2022

Apoxie Sculpt - all colours Part B

Environmental precautions

See section 12

Methods and material for containment and cleaning up

3 · · · · · · · · · · · · · · · · · · ·			
Minor Spills	Environmental hazard - contain spillage. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.		
Major Spills	Environmental hazard - contain spillage. Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. No smoking, naked lights or ignition sources. Increase ventilation.		

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling	
Safe handling	DO NOT USE brass or copper containers / stirrers DO NOT allow clothing wet with material to stay in contact with skin Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials.
Other information	 Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

	Y Y
Conditions for safe storage, in	cluding any incompatibilities
Suitable container	 Polyethylene or polypropylene container. Packing as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Avoid temperature greater than 200C. Quaternary ammonium cations are unreactive toward even strong electrophiles, oxidants, and acids. They also are stable toward most nucleophiles. The latter is indicated by the stability of the hydroxide salts such as tetramethylammonium hydroxide and tetrabutylammonium hydroxide. Quaternary ammonium compounds are deactivated by anionic detergents (including common soaps). With exceptionally strong bases, quat cations degrade. They undergo Sommelet–Hauser rearrangement and Stevens rearrangement, as well as dealkylation under harsh conditions. Quaternary ammonium cations containing N–C–C–H units can also undergo the Hofmann elimination and Emde degradation. Avoid strong acids, bases. Imidazole may be regarded as possessing pyrrole and pyridine like properties and therefore its reactivity might resemble that of the others. In general imidazole, in common with pyrazole, is less reactive than pyrrole and more reactive than benzene. One peculiarity of imidazole is the impossibility to distinguish the two nitrogen atoms in solution. The hydrogen moves according to a tautomeric equilibiria (that is exactly 50% of each form) from one nitrogen to the other. In imidazole C4 and C5 are electron rich, whilst C2 is electron deficient. Imidazole can behave as both an electrophile and a nucleophile. The nucleophilic reaction leads of N-substituted imidazoles. Secondary amines form salts with strong acids and can be oxidized to the corresponding nitrone using hydrogen peroxide, catalyzed by selenium dioxide The substance may be or contains a "metalloid" The following elements are considered to be metalloids; boron, silicon, germanium, arsenic, antimony, tellurium and (possibly) polonium The electronegativities and ionisation energies of the metalloids depends on the element with which they are reacting. For example, boron acts as a nonmetal when reacting with sodium yet as a metal when reacting with fluorine. Unlike most metals, most metalloids are amphoteric- that is they can ac

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Chemwatch: 5245-33 Page 5 of 14

Version No: 4.1

Apoxie Sculpt - all colours Part B

Issue Date: 30/11/2021 Print Date: 21/03/2022

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	talc	Talc, (containing no asbestos fibres)	2.5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	white mineral oil (petroleum)	Oil mist, refined mineral	5 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
triethylenetetramine	3 ppm	14 ppm	83 ppm
white mineral oil (petroleum)	140 mg/m3	1,500 mg/m3	8,900 mg/m3

Ingredient	Original IDLH	Revised IDLH
talc	1,000 mg/m3	Not Available
tall oil/ triethylenetetramine polyamides	Not Available	Not Available
triethylenetetramine	Not Available	Not Available
chlorite	Not Available	Not Available
white mineral oil (petroleum)	2,500 mg/m3	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
tall oil/ triethylenetetramine polyamides	Е	≤ 0.1 ppm
triethylenetetramine	E	≤ 0.1 ppm

Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

Personal protection









Eve and face protection

- ▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure.
- Chemical goggles.whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.
- Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.
- Alternatively a gas mask may replace splash goggles and face shields.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience.

Skin protection

See Hand protection below

► Elbow length PVC gloves

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.

Hands/feet protection The performance, based on breakthrough times ,of:

- Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent
- Butyl Rubber ranges from excellent to good
- Nitrile Butyl Rubber (NBR) from excellent to fair.
- Neoprene from excellent to fair
- Polyvinyl (PVC) from excellent to poor

As defined in ASTM F-739-96

- Excellent breakthrough time > 480 min
- Good breakthrough time > 20 min
- Fair breakthrough time < 20 min
- Poor glove material degradation

Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)

 Chemwatch: 5245-33
 Page 6 of 14
 Issue Date: 30/11/2021

 Version No: 4.1
 Apparie Souled: all paleurs Port P
 Print Date: 21/03/2022

Apoxie Sculpt - all colours Part B

	DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin). DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use. Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times
Body protection	See Other protection below
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

Apoxie Sculpt - all colours Part B

Material	СРІ
BUTYL	A
NEOPRENE	A
NITRILE	А
PE/EVAL/PE	A
VITON	A

- * CPI Chemwatch Performance Index
- A: Best Selection
- B: Satisfactory; may degrade after 4 hours continuous immersion
- C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

76ak-p()

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- \cdot Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

Class P2 particulate filters are used for protection against mechanically and thermally generated particulates or both.

P2 is a respiratory filter rating under various international standards, Filters at least 94% of airborne particles

Suitable for:

- · Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.
- \cdot Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.
- · Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Chemwatch: **5245-33** Page **7** of **14**

Version No: 4.1

Apoxie Sculpt - all colours Part B

Issue Date: **30/11/2021** Print Date: **21/03/2022**

Physical state	Liquid	Relative density (Water = 1)	1.9
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>93	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	<1
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (Not Available%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information	on	toxicological	effects

Information on toxicological ef	fects
Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. There is strong evidence to suggest that this material can cause, if inhaled once, very serious, irreversible damage of organs. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". Inhalation of oil droplets or aerosols may cause discomfort and may produce chemical inflammation of the lungs.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. There is strong evidence to suggest that this material can cause, if swallowed once, very serious, irreversible damage of organs. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. There is strong evidence to suggest that this material, on a single contact with skin, can cause very serious, irreversible damage of organs. The material may accentuate any pre-existing dermatitis condition Cationic surfactants cause skin irritation, and, in high concentrations, caustic burns. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Open cuts, abraded or irritated skin should not be exposed to this material Animal testing showed that a 30% fatty acid amide was a moderate skin irritant. In products intended for prolonged contact with the skin, the concentration of cocoamide DEA should not exceed 5%. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Еуе	If applied to the eyes, this material causes severe eye damage. Animal testing shows that low concentrations of fatty acid amides, such as cocoamide DEA, are severely irritating to the eyes. Eye contact with fatty acid diethanolamides and monoethanolamides may seriously damage the eyes. Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species. The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.
Chronic	Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.

Chemwatch: 5245-33 Page 8 of 14 Issue Date: 30/11/2021 Version No: 4.1

Apoxie Sculpt - all colours Part B

Print Date: 21/03/2022

Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.

Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines

Imidazole is structurally related, and has been used to counteract the effects of histamine. Imidazoles have been reported to disrupt male fertility, through disruption of the function of the testes.

Prolonged or repeated skin contact may cause degreasing, followed by drying, cracking and skin inflammation.

Overexposure to the breathable dust may cause coughing, wheezing, difficulty in breathing and impaired lung function. Chronic symptoms may include decreased vital lung capacity and chest infections. Repeated exposures in the workplace to high levels of fine-divided dusts may produce a condition known as pneumoconiosis, which is the lodgement of any inhaled dusts in the lung, irrespective of the effect. This is particularly true when a significant number of particles less than 0.5 microns (1/50000 inch) are present. Lung shadows are seen in the X-ray. Symptoms of pneumoconiosis may include a progressive dry cough, shortness of breath on exertion, increased chest expansion, weakness and weight loss. As the disease progresses, the cough produces stringy phlegm, vital capacity decreases further, and shortness of breath becomes more severe.

Apoxie Sculpt - all colours	TOXICITY	IRRITATION	
Part B	Not Available	Not Available	
	TOXICITY	IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	
talc	Inhalation(Rat) LC50; >2.1 mg/l4h ^[1]	Skin (human): 0.3 mg/3d-l mild	
	Oral (Rat) LD50; >5000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]	
	TOXICITY	IRRITATION	
tall oil/ triethylenetetramine polyamides	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available	
poryamides	Oral (Rat) LD50; >2000 mg/kg ^[1]		
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: 805 mg/kg ^[2]	Eye (rabbit):20 mg/24 h - moderate	
triethylenetetramine	Oral (Rat) LD50; 2500 mg/kg ^[2]	Eye (rabbit); 49 mg - SEVERE	
		Skin (rabbit): 490 mg open SEVERE	
		Skin (rabbit): 5 mg/24 SEVERE	
	TOXICITY	IRRITATION	
chlorite	Not Available	Not Available	
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	
white mineral oil (petroleum)	Inhalation(Rat) LC50; >4.5 mg/l4h ^[1]	Skin: adverse effect observed (irritating) ^[1]	
	Oral (Rat) LD50; >5000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]	
Legend:	Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		

TALC

POLYAMIDES

The overuse of talc in nursing infants has resulted in respiratory damage causing fluid in the lungs and lung inflammation which may lead to death within hours of inhalation

Long-term exposure can also cause a variety of respiratory symptoms.

Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. For imidazoline surfactants (amidoamine/ imidazoline - AAIs)

All substances within the AAI group show the same reactive groups, show similar composition of amide, imidazoline, and some dimer structures of both, with the length of original EA amines used for production as biggest difference. Inherent reactivity and toxicity is not expected to differ much between these substances

All in vivo skin irritation/corrosion studies performed on AAI substances all indicate them to be corrosive following 4 hour exposure. There do not

seem to be big differences in response with the variation on EA length used for the production of the AAI. TALL OIL The available data available for AAI substances indicate that for AAI based on shorter polyethyleneamines (EA), higher toxicity is observed TRIETHYLENETETRAMINE

compared to AAI based on longer EA. The forming of imidazoline itself does not seem to play a significant role. For cross-reading in general Fatty acid reaction product with diethylenetriamine (AAI-DETA) therefore represents the worst case. In series of 28-day and combined repeated dose/reproduction screening toxicity studies (OECD 422) AAI-DETA has shown the highest level of toxicity

Acute oral exposure of tall oil + triethylenepentamine (TEPA) show limited acute toxicity, with a LD50 above 2000 mg/kg bw. For quaternary ammonium compounds (QACs):

Quaternary ammonium compounds are synthetically made surfactants. Studies show that its solubility, toxicity and irritation depend on chain length and bond type while effect on histamine depends on concentration. QACs may cause muscle paralysis with no brain involvement. There is a significant association between the development of asthma symptoms and the use of QACs as disinfectant.

Laboratory testing shows that the fatty acid amide, cocoamide DEA, causes occupational allergic contact dermatitis, and that allergy to this substance is becoming more common.

Alkanolamides are manufactured by condensation of diethanolamine and the methyl ester of long chain fatty acids.

The chemicals in the Fatty Nitrogen Derived (FND) Amides are generally similar in terms of physical and chemical properties, environmental fate and toxicity. Its low acute oral toxicity is well established across all subcategories by the available data and show no apparent organ specific toxicity, mutation, reproductive or developmental defects.

Chemwatch: 5245-33 Page 9 of 14 Issue Date: 30/11/2021 Version No: 4.1

Print Date: 21/03/2022 Apoxie Sculpt - all colours Part B

TRIETHYLENETETRAMINE

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis

The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration. For alkyl polyamines:

The alkyl polyamines cluster consists of two terminal primary and at least one secondary amine groups and are derivatives of low molecular weight ethylenediamine, propylenediamine or hexanediamine. Toxicity depends on route of exposure. Cluster members have been shown to cause skin irritation or sensitisation, eve irritation and genetic defects, but have not been shown to cause cancer.

Triethylenetetramine is a severe irritant to skin and eyes and may induce skin sensitisation. Acute exposure to saturated vapour via inhalation was tolerated without impairment but exposure to aerosol may lead to reversible irritations of the mucous membranes in the airways. Studies done on experimental animals showed that it does not cause cancer or foetal developmental defects

Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).

Oral (rat) TCLo: 92000 mg/kg/92D-Cont. Generally the toxicity and irritation is of low order. White oils and highly/solvent refined oils have not shown the long term risk of skin cancer that follows persistent skin contamination with some other mineral oils, due in all probability to refining that produces low content of both polyaromatics (PAH) and benz-alpha-pyrenes (BaP)

The materials included in the Lubricating Base Oils category are related from both process and physical-chemical perspectives;

- The potential toxicity of a specific distillate base oil is inversely related to the severity or extent of processing the oil has undergone, since:
- The adverse effects of these materials are associated with undesirable components, and
- The levels of the undesirable components are inversely related to the degree of processing;
- Distillate base oils receiving the same degree or extent of processing will have similar toxicities;
- The potential toxicity of residual base oils is independent of the degree of processing the oil receives.
- The reproductive and developmental toxicity of the distillate base oils is inversely related to the degree of processing.

WHITE MINERAL OIL (PETROLEUM)

Unrefined & mildly refined distillate base oils contain the highest levels of undesirable components, have the largest variation of hydrocarbon molecules and have shown the highest potential cancer-causing and mutation-causing activities. Highly and severely refined distillate base oils are produced from unrefined and mildly refined oils by removing or transforming undesirable components. In comparison to unrefined and mildly refined base oils, the highly and severely refined distillate base oils have a smaller range of hydrocarbon molecules and have demonstrated very low mammalian toxicity. Testing of residual oils for mutation-causing and cancer-causing potential has shown negative results, supporting the belief that these materials lack biologically active components or the components are largely non-bioavailable due to their molecular size Toxicity testing has consistently shown that lubricating base oils have low acute toxicities. Numerous tests have shown that a lubricating base oil s mutagenic and carcinogenic potential correlates with its 3-7 ring polycyclic aromatic compound (PAC) content, and the level of DMSO extractables (e.g. IP346 assay), both characteristics that are directly related to the degree/conditions of processing. For highly and severely refined distillate base oils:

In animal studies, the acute, oral, semilethal dose is >5g/kg body weight and the semilethal dose by skin contact is >2g/kg body weight. The semilethal concentration for inhalation is 2.18 to >4 mg/L. The materials have varied from "non-irritating" to "moderately irritating" when tested for skin and eye irritation. Testing for sensitisation has been negative. The effects of repeated exposure vary by species; in animals, effects to the testes and lung have been observed, as well as the formation of granulomas. In animals, these substances have not been found to cause reproductive toxicity or significant increases in birth defects. They are also not considered to cause cancer, mutations or chromosome

TALC & TRIETHYLENETETRAMINE

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

TALC & CHLORITE

No significant acute toxicological data identified in literature search.

TALC & WHITE MINERAL OIL (PETROLEUM)

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans

Evidence of carcinogenicity may be inadequate or limited in animal testing.

TALL OIL TRIETHYLENETETRAMINE **POLYAMIDES &** TRIETHYLENETETRAMINE

The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's gedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines

Acute Toxicity	✓	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	X

Leaend:

have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper.

★ - Data either not available or does not fill the criteria for classification.

Data available to make classification

SECTION 12 Ecological information

Toxicity

Apoxie Sculpt - all colours Part B	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Version No: 4.1

Apoxie Sculpt - all colours Part B

Issue Date: **30/11/2021**Print Date: **21/03/2022**

		Species	Value	Source
NOEC(ECx)	720h	Algae or other aquatic plants	918.089mg/l	2
LC50	96h	Fish	89581.016mg/l	2
EC50	96h	Algae or other aquatic plants	7202.7mg/l	2
Endpoint	Test Duration (hr)	Species	Value	Sourc
NOEC(ECx)	72h	Algae or other aquatic plants	0.5mg/l	2
LC50	96h	Fish	7.07mg/l	2
EC50	72h	Algae or other aquatic plants	4.34mg/l	2
EC50	48h	Crustacea	7.07mg/l	2
Endpoint	Test Duration (hr)	Species	Value	Sourc
LC50	96h	Fish	180mg/l	1
EC50	48h	Crustacea 3		1
EC10(ECx)	72h	Algae or other aquatic plants 0.6		1
BCF	1008h	Fish <0.5		7
EC50	72h	Algae or other aquatic plants 2.5mg		1
ErC50	72h	Algae or other aquatic plants	2.5mg/l	1
Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Availabl
Endpoint	Test Duration (hr)	Species	Value	Sourc
LC50	96h	Fish	>10000mg/L	2
	Endpoint NOEC(ECx) LC50 EC50 EC50 EC50 EC50 EC50 EC50 EC50 E	LC50 96h EC50 96h	LC50 96h Fish EC50 96h Algae or other aquatic plants Endpoint Test Duration (hr) Species NOEC(ECx) 72h Algae or other aquatic plants LC50 96h Fish EC50 72h Algae or other aquatic plants EC50 48h Crustacea Endpoint Test Duration (hr) Species LC50 96h Fish EC50 48h Crustacea EC10(ECx) 72h Algae or other aquatic plants EC50 48h Fish EC50 48h Fish EC50 48h Fish EC50 48h Crustacea EC10(ECx) 72h Algae or other aquatic plants EC50 72h Algae or other aquatic plants Endpoint Test Duration (hr) Species Not Available Not Available	LC50 96h Fish 89581.016mg/l EC50 96h Algae or other aquatic plants 7202.7mg/l Endpoint Test Duration (hr) Species Value NOEC(ECx) 72h Algae or other aquatic plants 0.5mg/l LC50 96h Fish 7.07mg/l EC50 72h Algae or other aquatic plants 4.34mg/l EC50 48h Crustacea 7.07mg/l Endpoint Test Duration (hr) Species Value LC50 96h Fish 180mg/l EC50 48h Crustacea 31.1mg/l EC50 48h Crustacea 31.1mg/l EC10(ECx) 72h Algae or other aquatic plants 0.67mg/l BCF 1008h Fish <0.5

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

- Bioconcentration Data 8. Vendor Data

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the

oxygen transfer between the air and the water

Oils of any kind can cause:

- rowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- lethal effects on fish by coating gill surfaces, preventing respiration
- asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation.

Surfactants are in general toxic to aquatic organisms due to their surface-active properties. Historically, synthetic surfactants were often composed of branched alkyl chains resulting in poor biodegradability which led to concerns about their environmental effects. Today however, many of them, for example those used in large amounts, globally, as detergents, are linear and therefore readily biodegradable and considered to be of rather low risk to the environment. A linear structure of the hydrophobic chain facilitates the approach of microorganism while branching, in particular at the terminal position, inhibits biodegradation. Also, the bioaccumulation potential of surfactants is usually low due to the hydrophilic units. Linear surfactants are not always preferred however, as some branching (that ideally does not hinder ready biodegradability) is often preferable from a performance point of view. The reduction in waste water of organic contaminants such as surfactants can either be a consequence of adsorption onto sludge or aerobic biodegradation in the biological step.

for imidazoline surfactants:

Ecotoxicity

Due to intrinsic properties of amine containing cationic surfactants river water ecotoxicity tests deliver more reproducible test results with limited uncertainty. As river water has a mitigating effect on ecotoxicity due to sorption of the amines to DOC and suspended matter a factor of 10 should be applied to the L(E)C50 to correct for the lower ecotoxicity observed.

for amides, fatty acids C18 unsat, reaction products with tetraethylenepentamine (CAS RN: 1225197-81-8)

Fish LC50 (96 h): 190 ug/l

Algae ErC50 (72 h): 612 ug/l; ErC10/ NOEC: 379 ug/l

Daphnia EC50 (48 h): 240, 490 ug/l; (21 d) 75 ug/l

Biodegradability

For amidoamines/imidazolines no ready biodegradability results have been obtained.

This leads to the following environmental classification according for amidoaamines/imidazolines

Acute aquatic hazard H400 : Very toxic to aquatic life

M factor acute 10

Chronic(long-term) aquatic hazard Chronic Category 1 H410: Very toxic to aquatic life with longterm effects

M factor chronic 1

for Quaternary Ammonium Compounds (QAC's): QAC's are white, crystalline powders. Low molecular weight QACs are very soluble in water, but slightly or not at all soluble in solvents such as ether, petrol and benzene. As the molecular weight and chain lengths increases, the solubility in polar solvents (e.g. water) decreases and the solubility in non-polar solvents increases.

Environmental Fate: A major part of the QACs is discharged into wastewater and removed in the biological processes of sewage treatment, however; the aerobic and anaerobic biodegradability of QACs is not well investigated. Only sparse data are available concerning stability, solubility and biodegradability. In general, it seems that the biodegradability decreases with increasing numbers of alkyl chains. Within each category the biodegradability seems inversely proportional to the alkyl chain length.

Fatty acid amides (FAA) are nonionics used in hair shampoo, liquid soaps, shaving creams and other personal care products. FAA consists of a fatty acid, usually derived from coconut oil, which is linked to an amide group by a C-N bond. The amide may be typically either be monoethanolamide (MEA), diethanolamide (DEA), or monoisopropanolamide (MIPA). Tests show that most fatty acid amides (FAA), such as the widely used cocodiethanolamide (cocoamide DEA) and cocomonoethanolamide (cocoamide MEA), are ultimately degraded under aerobic conditions, however test results for the aerobic biodegradability of the ethoxylated FAA are contradictory. Tests results for anaerobic biodegradability of cocoamide MEA showed 79% of the theoretical gas production during incubation of diluted digested sludge for 42 days at 35 degree C using the ECETOC screening test, and attained

Chemwatch: **5245-33** Page **11** of **14**

Version No: 4.1

Apoxie Sculpt - all colours Part B

Issue Date: **30/11/2021**Print Date: **21/03/2022**

81% during 56 days when tested with the ISO 11734 screening test. No experimental data describing the bioaccumulation potential of fatty acid amides were found in the literature. The aquatic toxicity of FAA has been determined for species representing the three trophic levels: algae, invertebrates, and fish. For Fatty Nitrogen-Derived Amides (FND Amides)

Environmental Fate: Models predict that these chemicals are non-volatile, however these predictions are of limited practical use. Measured values indicate that FND Amides are insoluble in water, however models predict that they are insoluble to moderately soluble but this is of little value in determining environmental fate and effects. Modelled predictions of photodegradation indicate that these chemicals would be expected to degrade relatively rapidly when exposed to sunlight (11/2 values ranged from 2.2 to 9.5 hours). Due to the surfactant properties and solubility of the FND Amides, hydrolytic stability is of little value in determining environmental fate or effects. Biodegradability: Measured and modelled data indicate that these chemicals are readily or inherently biodegradable across Subcategories I, II, and IV. Minimal degradability of one chemical from Subcatergory III indicates that these chemicals are slowly degraded. However, slower degradation of these chemicals is probably due to limited water solubility and behavior of the chemicals in aqueous solution. Microbial methylation plays important roles in the biogeochemical cycling of the metalloids and possibly in their detoxification. Many microorganisms (bacteria, fungi, and yeasts) and animals are now known to biomethylate arsenic, forming both volatile (e.g., methylarsines) and nonvolatile (e.g., methylarsonic acid and dimethylarsinic acid) compounds. Antimony animals. Formation of trimethylbismuth by microorganisms has been reported in a few cases.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
triethylenetetramine	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
triethylenetetramine	LOW (BCF = 5)

Mobility in soil

Ingredient	Mobility
triethylenetetramine	LOW (KOC = 309.9)

SECTION 13 Disposal considerations

Waste treatment methods

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ► Reduction
- Reuse
- ► Recycling
- Product / Packaging disposal

 Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.
- Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required



Marine Pollutant



HAZCHEM •3Z

Land transport (ADG)

UN number	3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains tall oil/ triethylenetetramine polyamides)

Chemwatch: 5245-33 Version No: 4.1

Apoxie Sculpt - all colours Part B

Issue Date: 30/11/2021 Print Date: 21/03/2022

	Class 9		
Transport hazard class(es)	Subrisk Not App	licable	
Packing group	III		
Environmental hazard	Environmentally hazardous		
Charles were estimated for year	Special provisions	274 331 335 375 AU01	
Special precautions for user	Limited quantity	5 L	

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to this Code when transported by road or rail in;

- (a) packagings;
 (b) IBCs; or
 (c) any other receptacle not exceeding 500 kg(L).

 Australian Special Provisions (SP AU01) ADG Code 7th Ed.

Air transport (ICAO-IATA / DGR)

UN number	3082			
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. * (contains tall oil/ triethylenetetramine polyamides)			
Transport hazard class(as)	ICAO/IATA Class	9 Not Applicable		
Transport hazard class(es)	ERG Code	ICAO / IATA Subrisk Not Applicable ERG Code 9L		
Packing group	III			
Environmental hazard	Environmentally hazardous			
	Special provisions		A97 A158 A197 A215	
	Cargo Only Packing Instructions		964	
	Cargo Only Maximum Qty / Pack		450 L	
Special precautions for user	Passenger and Cargo Packing Instructions		964	
	Passenger and Cargo Maximum Qty / Pack		450 L	
	Passenger and Cargo	Passenger and Cargo Limited Quantity Packing Instructions		
	Passenger and Cargo Limited Maximum Qty / Pack		30 kg G	

Sea transport (IMDG-Code / GGVSee)

UN number	3082			
UN proper shipping name	ENVIRONMENTALLY	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains tall oil/ triethylenetetramine polyamides)		
Transport hazard class(es)	IMDG Class 9 IMDG Subrisk No			
Packing group				
Environmental hazard	Marine Pollutant			
Special precautions for user	EMS Number Special provisions Limited Quantities	F-A, S-F 274 335 969 5 L		

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group	
talc	Not Available	
tall oil/ triethylenetetramine polyamides	Not Available	
triethylenetetramine	Not Available	
chlorite	Not Available	
white mineral oil (petroleum)	Not Available	

Transport in bulk in accordance with the ICG Code

Product name	Ship Type	
talc	Not Available	
tall oil/ triethylenetetramine polyamides	Not Available	
triethylenetetramine	Not Available	
chlorite	Not Available	

Version No: **4.1**

Apoxie Sculpt - all colours Part B

Issue Date: **30/11/2021**Print Date: **21/03/2022**

Product name	Ship Type
white mineral oil (petroleum)	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

talc is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

tall oil/ triethylenetetramine polyamides is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

triethylenetetramine is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -

chlorite is found on the following regulatory lists

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

white mineral oil (petroleum) is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

National Inventory Status

Schedule 4

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	No (chlorite)	
Canada - DSL	No (chlorite)	
Canada - NDSL	No (talc; tall oil/ triethylenetetramine polyamides; triethylenetetramine; chlorite; white mineral oil (petroleum))	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	Yes	
Japan - ENCS	No (tall oil/ triethylenetetramine polyamides; chlorite; white mineral oil (petroleum))	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	No (chlorite)	
Taiwan - TCSI	Yes	
Mexico - INSQ	No (chlorite)	
Vietnam - NCI	Yes	
Russia - FBEPH	No (tall oil/ triethylenetetramine polyamides; chlorite)	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

SECTION 16 Other information

Revision Date	30/11/2021
Initial Date	01/03/2017

SDS Version Summary

Version	Date of Update	Sections Updated
3.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
4.1	30/11/2021	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Advice to Doctor, Chronic Health, Classification, Disposal, Engineering Control, Environmental, Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), First Aid (eye), First Aid (inhaled), First Aid (skin), First Aid (swallowed), Handling Procedure, Ingredients, Instability Condition, Personal Protection (other), Personal Protection (Respirator), Personal Protection (eye), Personal Protection (hands/feet), Physical Properties, Spills (major), Spills (minor), Storage (storage incompatibility), Storage (suitable container), Synonyms, Toxicity and Irritation (Other), Transport, Transport Information, Use

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

Chemwatch: 5245-33 Page **14** of **14** Issue Date: 30/11/2021

Version No: 4.1 Print Date: 21/03/2022 Apoxie Sculpt - all colours Part B

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit,

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors

AIIC: Australian Inventory of Industrial Chemicals

BEI: Biological Exposure Index DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.